

Electrophilic Aromatic Nitration Using a Mixed Catalyst of Lithium, Molybdenum, Ytterbium on Silica Gel

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Abstract: A novel mixed catalyst of LiClO_4 (15% w/w), $\text{Yb}(\text{OPf})_3$ (15% w/w, Pf = perfluorooctanesulfonyl), MoO_3 (15% w/w) on silica gel for electrophilic aromatic nitration reaction has been explored. The nitration reactions were accomplished by this mixed catalyst and nitric acid under solvent-free conditions. Moreover, the mixed catalyst can be easily recovered

from the aqueous layer by heating in an oven and reused for the next nitration reaction.

Keywords: catalyst recycling; halogenated-solvent-free aromatic nitration; lithium; mixed catalyst; molybdenum, perfluorinated rare earth metal salt; silica gel; ytterbium

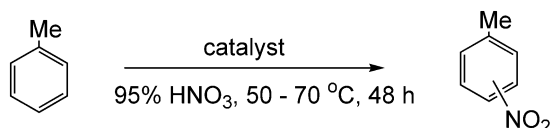
Introduction

Nitration of organic compounds has long been a very active and rewarding area of research and is the subject of a large body of literature. Ingold,^[1] Olah,^[2,3,6] Schofield,^[4,5] and Ione^[7] have published extensive and well documented reviews, among others. Nitration of aromatic compounds typically requires a mixture of concentrated or fuming nitric acid with sulfuric acid leading to excessive acid waste streams and added expense. The obvious disadvantages of the commercial manufacturing process currently used has led to a substantial effort to develop viable alternatives, by using solid acid catalysts, other sources of NO_2^+ , organic nitrating agents, other acids replacing sulfuric acid, etc. But none of them has practical value in industrial use. Recently, it was found that lanthanide triflates (1–10 mol %) [$\text{Ln}(\text{OTf})_3$, $\text{Ln}=\text{Yb}$, Sc , Y , etc] can catalyze the nitration of a range of simple aromatic compounds in good to excellent yield using stoichiometric quantities of 69% nitric acid, the only by-product is water and the catalyst can be readily recycled by simple evaporation.^[8] However, these nitrations were carried out in 1,2-dichloroethane, an environmentally hazardous solvent, under reflux. Previously, we reported two more eco-safer nitration processes: 1) using perfluorinated rare earth metal salts $\text{Ln}(\text{OPf})_3$ [$\text{Ln}(\text{OSO}_2\text{C}_8\text{F}_{17})_3$] as catalysts without halogenated organic solvent and 2) electrophilic aromatic nitration using perfluorinated rare earth metal salts in the fluoros phase.^[9,10] In order to seek a more efficient and eco-safer catalyst, we continuously pursued our research in this field. Herein, we report an unprecedented mixed catalyst system for electrophilic aromatic nitration reactions. Moreover,

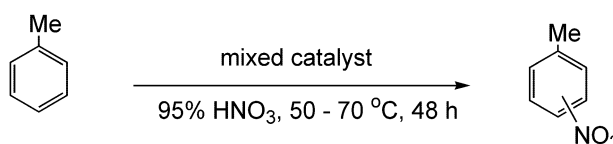
the mixed catalyst can be easily recovered from the aqueous layer by heating in an oven and can be reused for the next nitration reaction.

Results and Discussion

Recently, Skupinski and his co-workers reported the use of $\text{MoO}_3/\text{SiO}_2$, WO_3/SiO_2 or $\text{TiO}_2/\text{SiO}_2$ as a catalyst in the nitration reaction of *o*-xylene using 100% nitric acid. They found that $\text{MoO}_3/\text{SiO}_2$ is the most effective catalyst in this reaction.^[11] The use of an $\text{MoO}_3/\text{SiO}_2$ catalyst containing 15% MoO_3 allows one to obtain as much as 99% yield in the nitration of *o*-xylene at 20 °C, although they used twice the amount of nitric acid in this reaction. Thus, we anticipated that the combination of the perfluorinated rare earth metal salts $\text{Ln}(\text{OPf})_3$ [$\text{Ln}(\text{OSO}_2\text{C}_8\text{F}_{17})_3$] with $\text{MoO}_3/\text{SiO}_2$ would achieve a more affective and recyclable catalyst. As results, we synthesized two catalysts with $\text{Yb}(\text{OPf})_3$ (15% w/w), MoO_3 (15% w/w) on SiO_2 (70% w/w) and $\text{Yb}(\text{OPf})_3$ (30% w/w), MoO_3 (30% w/w) on SiO_2 (40% w/w), respectively, and utilized them in the catalytic nitration of electrophilic aromatic compounds (Scheme 1). The results are summarized in Table 1. As can be seen from Table 1, in the nitration reaction of toluene catalyzed by different catalysts, the mixed catalysts gave the better results than those of $\text{Yb}(\text{OPf})_3$ or MoO_3 (15% w/w) on SiO_2 , respectively (Table 1, entries 3, 4 and 1, 2). When using $\text{Yb}(\text{OPf})_3$ (15% w/w), MoO_3 (15% w/w) on SiO_2 (70% w/w) as the catalyst, the yield reached 74%. The two different mixed catalysts have similar results (Table 1, entries 3, 4). It should be emphasized here that the results shown in Table 1 were repeated twice and the



Scheme 1.



Scheme 2.

Table 1. Nitration reaction of toluene catalyzed by different catalysts.

| Entry | Catalyst | Yield [%] ^[b] |
|-------|---|--------------------------|
| 1 | Yb(OPf) ₃ ^[a] | 67 ^[d] |
| 2 | MoO ₃ (15% w/w) in SiO ₂ | 65 ^[d] |
| 3 | Yb(OPf) ₃ (15% w/w), MoO ₃ (15% w/w) in SiO ₂ ^[c] | 74 ^[d] |
| 4 | Yb(OPf) ₃ (30% w/w), MoO ₃ (30% w/w) in SiO ₂ ^[c] | 74 ^[d] |

^[a] Yb(OPf)₃ is Yb(OSO₂C₈F₁₇)₃ and 10 mg were employed.

^[b] Isolated yields.

^[c] The amount of catalyst is 50 mg.

^[d] *p:m:o* = 74:2:24.

mixed catalyst loaded on SiO₂ can be very easily recovered from reaction mixture just by heating the aqueous phase in an oven and the *ortho*, *meta* and *para* distribution is almost same with the ratio of *p:m:o*=74:2:24, which has been determined by ¹H NMR spectroscopy and checked by GLC analysis. The control experiment elucidates that only 10% of the

nitrated product could be obtained in the absence of the metal catalyst but with 90% HNO₃.

In order to further optimize this novel mixed catalyst, we examined many references about catalytic nitration and Friedel–Crafts reactions.^[12] We noted the report of Kobayashi that in the Friedel–Crafts of activated aromatic compound with acetic anhydride catalyzed by Ln(OTf)₃, the addition of LiClO₄ can greatly accelerate the reaction rate.^[13] Therefore, we hoped that the catalytic ability of the mixed catalyst could be further improved by the same means. In fact, we screened many metal salts combined with this mixed catalyst in the catalytic nitration reaction of toluene by 95% nitric acid. For this screening procedure the mixed catalyst [Yb(OPf)₃ (15% w/w), MoO₃ (15% w/w) on SiO₂ (70% w/w)] (50 mg) and the metal salt (0.1 mmol) were added into toluene, then 95% nitric acid was dropped into this solution (Scheme 2). The reaction mixture was stirred at 60 °C for 48 h. The results are summarized in Table 2. Based on the results shown in Table 2, it is very clear that some metal salt additives such as LiClO₄, Cu(OAc)₂ or Co(OAc)₂ could afford higher yield of nitration products than that without metal salts under the same conditions (Table 2, entries 6, 9, 10). LiClO₄ is the best additive for the catalytic nitration by the mixed catalyst because although Cu(OAc)₂ is superior to LiClO₄ in terms of safety, it is more hazardous from an environmental standpoint.

By means of the optimized combination of the mixed catalyst [LiClO₄ (15% w/w), Yb(OPf)₃ (15% w/w), MoO₃ (15% w/w) on SiO₂ (55% w/w)], we next examined the nitration of other aromatic compounds (Scheme 3) The results are described in Table 3. The yields of the nitration products in general can reach 50–82% under very low catalyst loadings. The electrophilic aromatic nitration proceeded very well for many substrates. On the other hand, the mixed catalyst was easily recovered from aqueous layer just by heating the aqueous phase in an oven after extraction of the organic product with ether and can be reused for the next reaction. In our experiments, the recovered mixed catalyst was reused and recycled five times for nitration and we found that the same result was obtained in each catalyzed nitration (Table 4).

For solid aromatic compounds such as naphthalene (mp 80–81 °C), the nitration can also be carried out under the same conditions at 70–80 °C (Scheme 5). The corresponding 1-nitronaphthalene was obtained in 63% yield.

Table 2. Nitration reaction catalyzed by mixed catalyst^[a] in the presence of different metal salts.

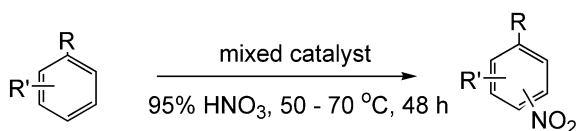
| Entry | Metal salt ^[b] | Yield [%] ^[c,d] |
|-------|---------------------------|----------------------------|
| 1 | CrCl ₂ | 65 |
| 2 | CoCl ₂ | 67 |
| 3 | NaBF ₄ | 64 |
| 4 | NiCl ₂ | 67 |
| 5 | LiCl | 52 |
| 6 | LiClO ₄ | 77 |
| 7 | LiPF ₆ | 68 |
| 8 | Ni(OAc) ₂ | 70 |
| 9 | Cu(OAc) ₂ | 77 |
| 10 | Co(OAc) ₂ | 72 |
| 11 | Mn(OAc) ₂ | 67 |

^[a] The mixed catalyst is Yb(OPf)₃ (15% w/w), MoO₃ (15% w/w) in SiO₂ and the amount is 50 mg.

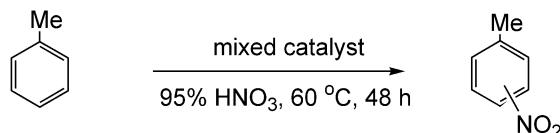
^[b] Amount of metal salt is 0.1 mmol.

^[c] Isolated yields.

^[d] *p:m:o* = 74:2:24.



Scheme 3.



Scheme 4.

Table 3. Nitration reaction of different aromatic compounds using mixed catalyst.^[a]

| Entry | R | R' | Yield [%] ^[b] |
|-------|--------------|----|--------------------------|
| 1 | Me | H | 80 ^[c] |
| 2 | Cl | H | 66 ^[d] |
| 3 | Br | H | 58 ^[d] |
| 4 | H | H | 74 |
| 5 | Et | H | 68 ^[e] |
| 6 | <i>i</i> -Pr | H | 65 ^[f] |
| 7 | Me | Me | 82 |

^[a] The mixed catalyst is LiClO₄ (15% w/w), Yb(OPf)₃ (15% w/w), MoO₃ (15% w/w) in SiO₂ and the amount is 50 mg.

^[b] Isolated yields.

^[c] *p:m:o* = 74:2:24.

^[d] *p:m:o* = 60:0:40.

^[e] *p:m:o* = 53:0:47.

^[f] *p:m:o* = 72:0:28.

Conclusion

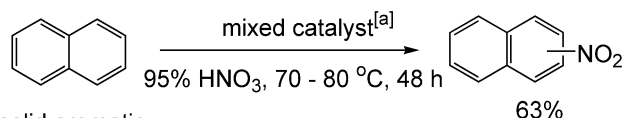
In conclusion, we have discovered a nitration process in the presence of a novel mixed catalyst using only nitric acid under mild reaction conditions. This new nitration process employs a mixed catalyst of rare earth metal salts and some other metal additives [LiClO₄ (15% w/w), Yb(OPf)₃ (15% w/w), MoO₃ (15% w/w) on SiO₂ (55% w/w)] by which the nitration of aromatic compound can be realized without using a halogenated organic solvent. Thus, we believe that this is a much eco-safer protocol for nitration. Efforts are underway to elucidate more mechanistic details of the nitration reaction catalyzed by this novel catalyst and to identify systems enabling the nitration of other aromatic compounds, and the subsequent transformations thereof.

Table 4. Isolated yields of nitration of toluene by recovered catalyst.^[a]

| Run | 1 | 2 | 3 | 4 | 5 |
|--|-------------------|----|----|----|----|
| Yb(OPf) ₃ (15% w/w), MoO ₃ (15% w/w) on SiO ₂ | 74 ^[b] | 74 | 73 | 75 | 75 |
| Yb(OPf) ₃ (15% w/w), MoO ₃ (15% w/w), LiClO ₄ (15% w/w) on SiO ₂ | 77 ^[b] | 80 | 80 | 79 | 80 |

^[a] Isolated yields (%) based on the nitric acid.

^[b] 95% HNO₃; *p:m:o* = 74:2:24.



solid aromatic compound

^[a] LiClO₄ (15% w/w), Yb(OPf)₃ (15% w/w), MoO₃ (15% w/w) on SiO₂ (55% w/w)

Scheme 5.

Experimental Section

General

Melting points were obtained with a Yanagimoto micro melting point apparatus and are uncorrected. ¹H NMR spectra were recorded on a Bruker AM-300 spectrometer for solution in CDCl₃ with tetramethylsilane (TMS) as an internal standard; *J* values are in Hz. Mass spectra were recorded with a HP-5989 instrument and HRMS was measured on a Finnigan MA+ mass spectrometer. Organic solvents were dried by standard methods when necessary. Commercially obtained reagents were used without further purification. All reactions were monitored by TLC on Huanghai GF₂₅₄ silica gel coated plates. The orientation of nitration was determined by ¹H NMR spectroscopy and GLC analysis. Flash column chromatography was carried out using 200–300 mesh silica gel. Yb(C₈F₁₇SO₃)₃ was prepared by the reaction of perfluorooctanesulfonic acid (C₈F₁₇SO₃H) with Yb₂O₃ according to the literature.^[14]

Preparation of the Mixed Catalysts

Yb(OPf)₃ (15% w/w), MoO₃ (15% w/w) on SiO₂ (70% w/w): 1.83 g (NH₄)₆Mo₇O₂₄ · 4 H₂O were dissolved in 15 mL of 3% H₂O₂ at room temperature. Then, 1.5 g Yb(OPf)₃ were added into this solution. 7.0 g of SiO₂ were poured into the resulting solution and the mixture was stirred at room temperature for 1 h. The obtained mixture was heated at 120 °C for 48 h in an oven.

Yb(OPf)₃ (15% w/w), LiClO₄ (15% w/w), MoO₃ (15% w/w) on SiO₂ (55% w/w): 1.83 g (NH₄)₆Mo₇O₂₄ · 4 H₂O were dissolved in 15 mL of 3% H₂O₂ at room temperature. Then

1.5 g Yb(OPf)₃ and 1.5 g LiClO₄ were added into this solution. 7.0 g of SiO₂ were poured into the resulting solution and the mixture was stirred at room temperature for 1 h. The obtained mixture was dried at 120 °C for 48 h in an oven.

General Procedure for the Nitration of Aromatic Compounds in the Presence of a Mixed Catalyst

To a solution of toluene (2.1 mL, 20 mmol) and 95% nitric acid (0.5 mg, 12 mmol) were added 15% LiClO₄, 15% Yb(OPf)₃, 15% MoO₃ on SiO₂ (50 mg) and reaction mixture was stirred at 60 °C for 48 h. The reaction mixture was washed with water (10 mL) and extracted with ether (Et₂O). The solvent was removed under reduced pressure and the residue was purified by silica gel column chromatograph (eluent: petroleum ether/EtOAc, 10/1) to give nitrotoluene as a yellow liquid. Total yield: 1.32 g (80%); *p:m:o* = 74:2:24; MS (EI): *m/z* = 137 (M⁺) [HRMS calcd. for C₇H₇NO₂ (137.1360): 137.0477; found: 137.0464].

2-Nitrotoluene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 2.61 (3H, s, CH₃), 7.20–7.45 (2H, m, Ar), 7.48 (1H, d, *J* = 7.5 Hz, Ar), 7.96 (1H, d, *J* = 7.5 Hz, Ar).

3-Nitrotoluene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 2.48 (3H, s, CH₃), 7.40–7.51 (2H, m, Ar), 7.92–8.09 (2H, m, Ar).

4-Nitrotoluene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 2.48 (3H, s, CH₃), 7.33 (2H, d, *J* = 8.4 Hz, Ar), 8.13 (2H, d, *J* = 8.4 Hz, Ar).

Nitration of *p*-Chlorobenzene

A yellow oil, yield: 194 mg (55%); *p:m:o* = 60:0:40; MS (EI): *m/z* = 158 (M⁺) [HRMS calcd. for C₆H₅ClNO₂ (157.5542): 156.9931; found: 156.9915].

4-Nitrochlorobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 7.62 (2H, d, *J* = 8.2 Hz, Ar), 8.06 (2H, d, *J* = 8.2 Hz, Ar).

2-Nitrochlorobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 7.30–7.36 (3H, m, Ar), 7.75 (1H, d, *J* = 7.8 Hz, Ar).

Nitration of *p*-Bromobenzene

A yellow solid, mp 96–110 °C, yield: 1.09 g (58%); *p:m:o* = 60:0:40; MS (EI): *m/z* = 202 (M⁺) [HRMS calcd. for C₆H₅BrNO₂ (202.0055): 200.9425; found: 200.9410].

4-Nitrobromobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 7.59 (2H, d, *J* = 8.5 Hz, Ar), 8.01 (2H, d, *J* = 8.5 Hz, Ar).

2-Nitrobromobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 7.27–7.33 (3H, m, Ar), 7.70 (1H, d, *J* = 7.8 Hz, Ar).

Nitration of Benzene

A yellow oil, yield: 1.10 g (74%); ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 7.31 (2H, t, *J* = 7.7 Hz, Ar), 7.52–7.58 (1H, m, Ar), 8.24 (2H, d, *J* = 7.8 Hz, Ar); MS (EI): *m/z* = 123 (M⁺) [HRMS calcd. for C₆H₅NO₂ (123.1094): 123.0320; found: 123.0333].

Nitration of Xylene

A yellow oil, yield: 1.48 g (82%); MS (EI): *m/z* = 151 (M⁺) [HRMS calcd. for C₈H₉NO₂ (151.1626): 151.0633; found: 151.0630].

1,2-Dimethyl-4-nitrobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 2.38 (6H, s, CH₃), 7.25 (1H, d, *J* = 8.0 Hz, Ar), 7.94–8.0 (2H, m, Ar).

1,3-Dimethyl-5-nitrobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 2.42 (6H, s, CH₃), 7.30 (1H, s, Ar), 7.83 (2H, s, Ar).

1,4-Dimethyl-2-nitrobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 2.40 (3H, s, CH₃), 2.55 (3H, s, CH₃), 7.20–7.33 (2H, m, Ar), 7.78 (1H, s, Ar).

1,2-Dimethyl-6-nitrobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 2.37 (6H, s, CH₃), 7.08–7.45 (2H, m, Ar), 7.58 (1H, d, *J* = 7.8 Hz, Ar).

1,3-Dimethyl-6-nitrobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 2.40 (3H, s, CH₃), 2.60 (3H, s, CH₃), 7.11–7.16 (2H, m, Ar), 7.92 (1H, d, *J* = 7.9 Hz, Ar).

1,4-Dimethyl-6-nitrobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 2.30 (6H, s, CH₃), 7.11–7.28 (3H, m, Ar).

Nitration of Ethylbenzene

A yellow oil, yield: 0.86 g (68%); *p:m:o* = 53:0:47; MS (EI): *m/z* = 151 (M⁺) [Calcd. for C₈H₉NO₂ (151.1626): 151.0633, Found: 151.0623].

2-Nitroethylbenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 1.26 (3H, t, *J* = 7.2 Hz, CH₃), 2.88 (2H, q, *J* = 7.2 Hz, CH₂), 7.10–7.60 (3H, m, Ar), 7.75 (1H, d, *J* = 8.0 Hz, Ar).

4-Nitroethylbenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 1.27 (3H, t, *J* = 7.2 Hz, CH₃), 2.74 (2H, q, *J* = 7.2 Hz, CH₂), 7.30 (2H, d, *J* = 8.0 Hz, Ar), 8.03 (2H, d, *J* = 8.0 Hz, Ar).

Nitration of Isopropylbenzene

A yellow oil, yield: 0.94 g (65%); *p:m:o* = 72:0:28; MS (EI): *m/z* = 165 (M⁺) [HRMS calcd. for C₉H₁₁NO₂ (165.1892): 165.0790; found: 165.0786].

1-Isopropyl-2-nitrobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 1.30 (6H, d, *J* = 7.8 Hz, CH₃), 3.32–3.44 (1H, m, CH), 7.15–7.65 (4H, m, Ar).

1-Isopropyl-4-nitrobenzene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 1.29 (6H, d, *J* = 7.8 Hz, CH₃), 2.96–3.08 (1H, m, CH), 7.37 (2H, d, *J* = 8.2 Hz, Ar), 8.15 (2H, d, *J* = 8.2 Hz, Ar).

Nitration of Naphthalene

A yellow solid, mp 96–110 °C, yield: 63%.

1-Nitronaphthalene: ¹H NMR (CDCl₃, TMS, 300 MHz): δ = 7.56 (1H, t, *J* = 7.8 Hz, CH₃), 7.63 (1H, t, *J* = 7.8 Hz, Ar), 7.73 (1H, t, *J* = 7.8 Hz, Ar), 7.97 (1H, d, *J* = 7.8 Hz, Ar), 8.12 (1H, t, *J* = 7.8 Hz, Ar), 8.24 (1H, t, *J* = 7.8 Hz, Ar), 8.57 (1H, d, *J* = 7.8 Hz, Ar); MS (EI): *m/z* = 173 (M⁺); anal. found: C 69.24, H 4.17, N 7.99%; C₁₀H₇NO₂ requires: C 69.36, H 4.07, N 8.09%.

Acknowledgements

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